

MOST ENERGY EFFICIENTLow Dew Point Dehumidifiers 4





What is the ideal environment needed for

LI-BATTERY PRODUCTION

Lithium battery cell production is undertaken in a very critical and controlled (dry room) environment conditions

Non maintenance of the desire RH during Li-ion cell manufacturing (<1%) and battery assembling (<10%) may lead to consequences such as:

- Degradation in power storage characteristics of lithium
- Reduced performance and battery life
- Explosion in batteries in extreme cases



We understand the core technology and know how to implement it ______

We pride ourselves in developing, owning, and applying our own technology



EcoDry Rotor

- Our patented Honeycomb
 Desiccant Rotors are pH neutral & inert to gases such as Hydrogen
 Fluoride (HF) generated during the production of Li-batteries
- Largest & Own Rotor manufacturing, no dependence on any overseas supplier
- >50 OEMs globally, and nearly 7 of the top 10 leading manufacturers have been sourcing the rotors from them



Low Dew Point Dehumidifier

- Patented technology for the most energy efficient <1% RH low dew point jobs; no post cooling coil requirement
- Customised engineered systems having highest CFM/sq. ft. floor area thereby saving huge real estate costs; robust & durable, >20 years life
- Having capability of shipping fully integrated & tested single piece dehumidifier units



critical for lithium battery manufacturing

Compact Dry Rooms

- Vapour tight construction for Zero leak
- Anti-static floor

We are the only total environment control solution provider

- Insulated modular PUF prefab panels (fire retardant)
- PPGI or stainless steel interior and exterior sheet protection for panel
- Ante/Airlockroom
- Lighting (400 lux level)
- Duct work with proper insulation
- PLC based control, dew point sensor



We have our own patented technology for high performance rotor development, which positions us uniquely to deliver the best solution for Low Dew Point Dehumidification needs.



We can give single or double rotor GDP/LDP units basis customer needs.



Bry-Air's Low Dew Point Dehumidifier



Most Energy Efficient Solution

Our technology reduces energy consumption by 30%~60%

- · Highest dry air CMH delivered per kW of energy input
- Lowest energy consumption for reactivation+cooling, timeproven patented technology <u>GDP</u> & Super <u>LDP</u>
- In-House high performance rotors manufactured by DRI

Strong Manufacturing Capability

- Largest dedicated manufacturing facility in the world for special Li-ion cell manufacturing dehumidifiers (DHUs)
- · World class testing centre for low dew point configurations
- **Shortest Lead Times**: modular approach manufacturing and packaging leading to efficiency in supply chain; capability to deliver multiple 30,000 CMH units in only 3 months
- Current capacity of 300 DHUs per year, can ship 25 units per month; expansion underway to increase capacity by 3 times

World-Class test facilities for performance evaluation of Desiccant Wheels DRI Ecodry labs helps to test and produce rotors capable of delivering extremely Low Dew Point for specialized application like Lithium Battery Rooms

Dedicated EcoDry R&D lab for Low Dew Point



Test loop for Low Dew Point

Patented Technology

11 patent(s) applications filed globally and 9 granted/allowed already including USA, China, Mexico, Japan, South Africa, South Korea, Canada, Europe, Australia...



DryPurge^{*} is proprietary technology of Bry-Air and is patent protected in several jurisdictions. Details are available at www.pahwa.com

Energy Consumption in Li-Cell Mfg.



Dehumidifiers + Refrigeration use 45-60% of total energy/kW for cell manufacturing



Covered Area: 2,60,000 sq. ft. (24,154 Sq. m.) with the expansion underway



Some of our esteemed

GLOBAL CUSTOMERS

Giga Factory and LDP Jobs



- Beijing University Pulead
- Zunyi Meiling Power
- Shanghai 812 Ri
- Shenzhen Tianwang
- Electron Wuhan 712 Di Byd
- Zhongdao Power
- Molihaiba Power
- GM
- BYD

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- Guoxuan Bamo Tianjinbyd
- Bamo Chengdu
- Jiangsu Weifen Power Industry
- Jiewei New Energy Technology

...and many more

EcoDry Desiccant Rotors

...the "HEART" of regular and Low Dew Point Desiccant Equipments



...and many more



Dehumidifiers and Dry Rooms

INSTALLATIONS

Dehumidifiers Installations



USA

USA



Europe









Germany

Dehumidifiers and Dry Rooms

Dehumidifiers Installations





USA

India



Dehumidifier units at manufacturing facility







Dry Rooms Installations



India

India











India

India





Testimonials





Bry-Air commissioned one of the first Dry Room to Schlumburger in year 2010



We are never too far from you



OVERSEAS OFFICES Malaysia • China • Switzerland • Brazil • Nigeria • Vietnam • Indonesia • Philippines • Korea • Japan • UAE • Saudi Arabia • Bangladesh • USA • Canada



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